



Engine Make:	Engine Model:	Part Number:
TOYOTA	3S-GE (Gen 2)	2-195-B
Valve Clearance:	Intake: 0.25mm Set COLD at the CAM	Exhaust: 0.30mm Set COLD at the CAM
Cam Lift:	Intake: 10.85mm	Exhaust: 10.20mm
Rocker Ratio:	Intake: 1	Exhaust: 1
Nett Valve Lift:	Intake: 10.60mm	Exhaust: 9.90mm
Advertised Duration @ 0.30mm	Intake: 290	Exhaust: 274
Duration @ 1.00mm VALVE LIFT	Intake: 252	Exhaust: 236
Timing @ 1.00mm VALVE LIFT	IVO: 26 BTDC	EVO 43 BBDC
	IVC: 46 ABDC	EVC 13 ATDC
	Intake: 100 ATDC	Exhaust: 105 BTDC
	Intake: 3.82mm	Exhaust: 2.51

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