



Engine Make:	Engine Model:	Part Number:
TOYOTA	3S-GE (Gen 2)	2-195-TA
Valve Clearance:	Intake: 0.25mm Set COLD at the CAM	
	Exhaust: 0.30mm Set COLD at the CAM	
Cam Lift:	Intake: 9.55mm	Exhaust: 9.60mm
Rocker Ratio:	Intake: 1	Exhaust: 1
Nett Valve Lift:	Intake: 9.30mm	Exhaust: 9.30mm
Advertised Duration @ 0.30mm	Intake: 258	Exhaust: 258
Duration @ 1.00mm VALVE LIFT	Intake: 222	Exhaust: 222
Timing @ 1.00mm VALVE LIFT	IVO: 1 BTDC	EVO 43 BBDC
	IVC: 41 ABDC	EVC 1 BTDC
	Intake: 110 ATDC	Exhaust: 112 BTDC
	Intake: 1.13mm	Exhaust: 0.85

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