



Engine Make:	Engine Model:	Part Number:			
TOYOTA	3S-GE (Gen 2)	2-195-TC			
Valve Clearance:	Intake:	0.25mm	Set	COLD	at the CAM
	Exhaust:	0.30mm	Set	COLD	at the CAM
Cam Lift:	Intake:	10.15mm	Exhaust:	10.20mm	
Rocker Ratio:	Intake:	1	Exhaust:	1	
Nett Valve Lift:	Intake:	9.90mm	Exhaust:	9.90mm	
Advertised Duration @ 0.30mm	Intake:	278	Exhaust:	278	
Duration @ 1.00mm VALVE LIFT	Intake:	240	Exhaust:	240	
Timing @ 1.00mm VALVE LIFT	IVO:	15 BTDC	EVO	55 BBDC	
	IVC:	45 ABDC	EVC	5 ATDC	
	Intake:	105 ATDC	Exhaust:	115 BTDC	
	Intake:	2.58mm	Exhaust:	1.47	

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