



Engine Make:	Engine Model:	Part Number:
FORD	BA-FG Barra	218-SP
Valve Clearance:	Intake: 0.40mm Set COLD at the VALVE	Exhaust: 0.40mm Set COLD at the VALVE
Cam Lift:	Intake: 6.24mm	Exhaust: 6.24mm
Rocker Ratio:	Intake: 2.05	Exhaust: 2.05
Nett Valve Lift:	Intake: 12.40mm	Exhaust: 12.40mm
Advertised Duration @ 0.10mm	Intake: 294	Exhaust: 302
Duration @ 1.00mm VALVE LIFT	Intake: 250	Exhaust: 258
Timing @ 1.00mm VALVE LIFT	IVO: 12 BTDC	EVO 67 BBDC
	IVC: 58 ABDC	EVC 11 ATDC
	Intake: 113 ATDC	Exhaust: 118 BTDC
	Intake: 2.93mm	Exhaust: 2.46

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