



Engine Make:	Engine Model:	Part Number:
SEADOO	1503/1630 ROTAX 4-TEC	232-A

Valve Clearance:	Intake:		Set		at the	
	Exhaust:		Set		at the	

Cam Lift:	Intake:	5.99mm	Exhaust:	5.99mm
Rocker Ratio:	Intake:	1.72	Exhaust:	1.72
Nett Valve Lift:	Intake:	10.30mm	Exhaust:	10.30mm
Advertised Duration @ 0.10mm	Intake:	276	Exhaust:	282
Duration @ 1.00mm VALVE LIFT	Intake:	230	Exhaust:	236
Timing @ 1.00mm VALVE LIFT	IVO:	1 ATDC	EVO	54 BBDC
	IVC:	51 ABDC	EVC	2 ATDC
	Intake:	116 ATDC	Exhaust:	116 BTDC
	Intake:		Exhaust:	

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