



Engine Make:	Engine Model:	Part Number:
SEADOO	1503/1630 ROTAX 4-TEC	232-B

Valve Clearance:	Intake:	Set	at the
	Exhaust:	Set	at the

Cam Lift:	Intake:	6.28mm	Exhaust:	6.10mm
Rocker Ratio:	Intake:	1.72	Exhaust:	1.72
Nett Valve Lift:	Intake:	10.80mm	Exhaust:	10.50mm
Advertised Duration @ 0.10mm	Intake:	282	Exhaust:	290
Duration @ 1.00mm VALVE LIFT	Intake:	236	Exhaust:	240
Timing @ 1.00mm VALVE LIFT	IVO:	2 ATDC	EVO	56 BBDC
	IVC:	58 ABDC	EVC	4 ATDC
	Intake:	120 ATDC	Exhaust:	116 BTDC
	Intake:	0.90mm	Exhaust:	1.40

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