



|               |                              |              |
|---------------|------------------------------|--------------|
| Engine Make:  | Engine Model:                | Part Number: |
| <b>SEADOO</b> | <b>1503/1630 ROTAX 4-TEC</b> | <b>232-B</b> |

|                  |          |     |        |
|------------------|----------|-----|--------|
| Valve Clearance: | Intake:  | Set | at the |
|                  | Exhaust: | Set | at the |

|                                     |         |                 |          |                 |
|-------------------------------------|---------|-----------------|----------|-----------------|
| Cam Lift:                           | Intake: | <b>6.28mm</b>   | Exhaust: | <b>6.10mm</b>   |
| Rocker Ratio:                       | Intake: | <b>1.72</b>     | Exhaust: | <b>1.72</b>     |
| Nett Valve Lift:                    | Intake: | <b>10.80mm</b>  | Exhaust: | <b>10.50mm</b>  |
| Advertised Duration @ <b>0.10mm</b> | Intake: | <b>282</b>      | Exhaust: | <b>290</b>      |
| Duration @ <b>1.00mm VALVE LIFT</b> | Intake: | <b>236</b>      | Exhaust: | <b>240</b>      |
| Timing @ <b>1.00mm VALVE LIFT</b>   | IVO:    | <b>2 ATDC</b>   | EVO      | <b>56 BBDC</b>  |
|                                     | IVC:    | <b>58 ABDC</b>  | EVC      | <b>4 ATDC</b>   |
|                                     | Intake: | <b>120 ATDC</b> | Exhaust: | <b>116 BTDC</b> |
|                                     | Intake: | <b>0.90mm</b>   | Exhaust: | <b>1.40</b>     |

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