



Engine Make:	Engine Model:	Part Number:
SEADOO	1503/1630 ROTAX 4-TEC	232-C

Valve Clearance:	Intake:	Set	at the
	Exhaust:	Set	at the

Cam Lift:	Intake:	6.40mm	Exhaust:	6.25mm
Rocker Ratio:	Intake:	1.72	Exhaust:	1.72
Nett Valve Lift:	Intake:	11.00mm	Exhaust:	10.75mm
Advertised Duration @ 0.10mm	Intake:	286	Exhaust:	294
Duration @ 1.00mm VALVE LIFT	Intake:	240	Exhaust:	244
Timing @ 1.00mm VALVE LIFT	IVO:	0 TDC	EVO	58 BBDC
	IVC:	60 ABDC	EVC	6 ATDC
	Intake:	120 ATDC	Exhaust:	116 BTDC
	Intake:	1.00mm	Exhaust:	1.40

www.kelfordcams.com

sales@kelfordcams.com