



Engine Make:	Engine Model:	Part Number:
MAZDA	2.3 DISI	247-B
Valve Clearance:	Intake: 0.30mm Set COLD at the CAM	Exhaust: 0.35mm Set COLD at the CAM
Cam Lift:	Intake: 10.55mm	Exhaust: 10.85mm
Rocker Ratio:	Intake: 1	Exhaust: 1
Nett Valve Lift:	Intake: 10.25mm	Exhaust: 10.50mm
Advertised Duration @ 0.10mm	Intake: 260	Exhaust: 268
Duration @ 1.00mm VALVE LIFT	Intake: 220	Exhaust: 228
Timing @ 1.00mm VALVE LIFT	IVO: 18 ATDC	EVO 48 BBDC
	IVC: 58 ABDC	EVC 0 TDC
	Intake: 128 ATDC	Exhaust: 114 BTDC
	Intake: 0.08mm	Exhaust: 0.99

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