



Engine Make:	Engine Model:	Part Number:
MAZDA	2.3 DISI	247-D
Valve Clearance:	Intake: 0.30mm Set COLD at the CAM	Exhaust: 0.35mm Set COLD at the CAM
Cam Lift:	Intake: 11.55mm	Exhaust: 11.60mm
Rocker Ratio:	Intake: 1	Exhaust: 1
Nett Valve Lift:	Intake: 11.25mm	Exhaust: 11.25mm
Advertised Duration @ 0.10mm	Intake: 282	Exhaust: 292
Duration @ 1.00mm VALVE LIFT	Intake: 242	Exhaust: 248
Timing @ 1.00mm VALVE LIFT	IVO: 9 BTDC	EVO 62 BBDC
	IVC: 53 ABDC	EVC 6 ATDC
	Intake: 112 ATDC	Exhaust: 118 BTDC
	Intake: 1.96mm	Exhaust: 1.56

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